

**SUPERFINITURA  
ISOTROPICA  
NELLA COMPETIZIONE  
PER MIGLIORARE LE  
PERFORMANCES  
E LA DURATA DEI  
MOTORI**







## Isotropic Superfinish Process (ISF®) Conversion Coating Principle

**1. Original Surface**



**2. Conversion coating formation.**



**3. Conversion coating removal by media**



**4. Conversion coating re-forms.**



**5. Process continues generating a flat surface.**

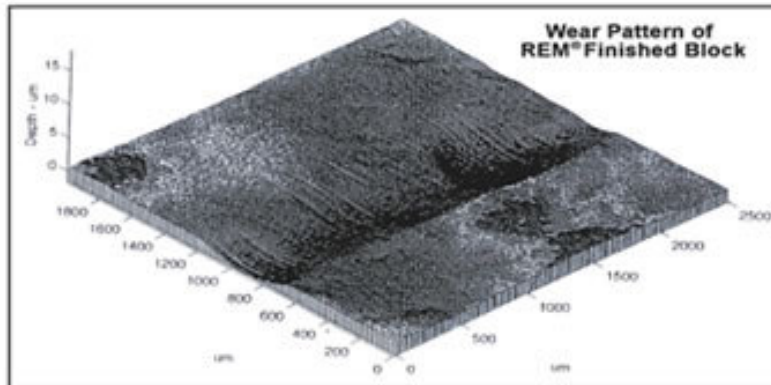
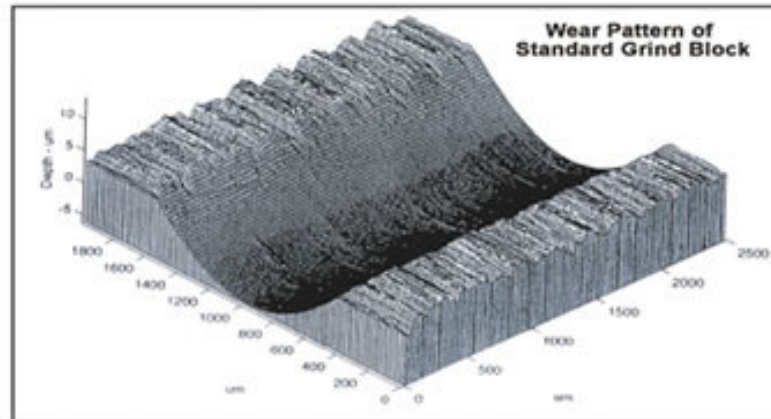


**6. Burnish removes conversion coating producing a bright finish**





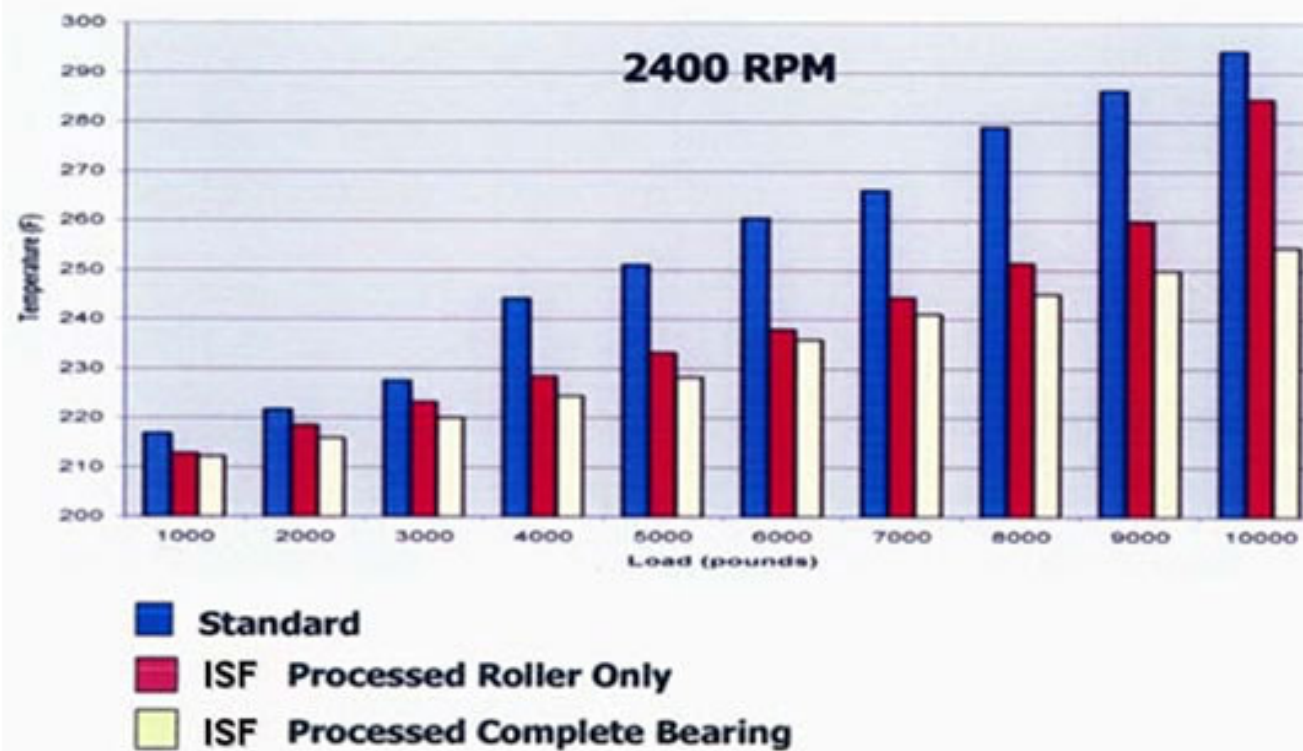
## Block on Ring – Wear Pattern charts





## Bearing Graph on Reduction of Friction

### Reduction of Frictional Heat





## PARASITIC FRICTION COMPARISON T101 TRANSMISSION

### 3rd Gear

